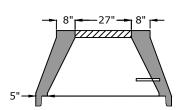
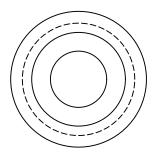
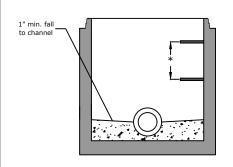
Top View

Concentric Cone



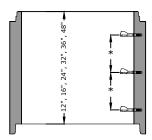


Concentric Cone 27" - 3,600 lb.



Manhole Base Preformed Invert Detail

Riser



Riser Weights 12" - 900 lb 16" - 1,150 lb 24" - 1,750 lb 32" - 2,300 lb 36" - 2,600 lb 48" - 3,450 lb

Flat Top

- 27" dia. standard size for sewer
- Storm opening will match casting opening



Flat Top - 27" Round Opening

8" Thick Slab - 1,550 lb. Most common

10" Thick Slab - 1,900 lb. 12" Thick Slab - 2,200 lb.

Flat Top - Rectangular Openings

24" x 24"

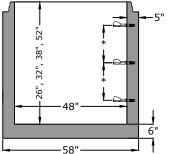
28" x 28"

24" x 34"

19" x 30"



Monolithic base



Base Weights 24" - 3,730 lb 32" - 4,320 lb 36" - 4,600 lb 38" - 4,730 lb 48" - 5,500 lb 52" - 5,762 lb 60" - 6,350 lb 69" - 7,000 lb

Approved for Production

Project: Date: Quantity:

Specifications

Concrete: 4,500 psi minimum 28 day compressive strength

Reinforcing: Per ASTM C478 with design calculations performed by a Licensed P.E. Minimum 2" cover of all reinforcing steel.

Pipe Penetrations: All pipe penetrations are placed according to job requirements.

Pipe Seals: All pipe boots will meet ASTM C 923. Sealant: Sealant used will meet ASTM C 990. Steps: On 16" centers unless otherwise specified.

Preformed Invert: As required by plans or governing specifications.

48" Ø Concentric Manhole **ASTM C-478 Compliant**

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